



Three-Layer Structured SnO₂@C@TiO₂ Hollow Spheres for High-Performance Sodium Storage

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The unsatisfactory conductivity and large volume variation severely handicap the application of SnO₂ in sodium-ion batteries (SIBs). Herein, we design unique three-layer structured SnO₂@C@TiO₂ hollow spheres to tackle the above-mentioned issues. The hollow cavity affords empty space to accommodate the volume variation of SnO₂, while the C and TiO₂ protecting shells strengthen the structural integrity and enhances the electrical conductivity. As a result, the three-layer structured SnO₂@C@TiO₂ hollow spheres demonstrate enhanced Na storage performances. The SnO₂@C@TiO₂ manifests a reversible capacity two times to that of pristine SnO₂ hollow spheres. In addition, *Ex situ* XRD reveals highly reversible alloying and conversion reactions in SnO₂@C@TiO₂ hollow spheres. This study suggests the introduction of a hollow cavity and robust protecting shells is a promising strategy for constructing SIB anode materials.

1. Introduction

Confronted with global energy shortage, the utilization of sustainable energy and development of efficient energy storage devices have become increasingly important. Lithium-ion batteries (LIBs) are essential in portable electronics and electric vehicles. However, extensive application of LIBs is hampered by the limited reserves and rising price of Li.^[1–3] Given the moderate cost and plentiful reserves of Na, sodium-ion batteries (SIBs) are expected to complement LIBs in some specific applications in the future.^[4–8]

Despite the similar chemical properties of Na and Li, the larger size of Na⁺ makes it difficult to apply conventional LIB intercalation anode materials for Na storage.^[9,10] Transition metal oxides (TMOs) operated on conversion reaction, such as Fe₂O₃,^[11] Co₃O₄,^[12] and SnO₂,^[13,14] do not confront the above situation and possess high Na storage capacity. Among the TMOs, SnO₂ displays extraordinary high theoretical capacity originated from the intergration of alloying and conversion

mechanisms. Especially, the reversible alloying/de-alloying reaction is able to afford a theoretical capacity of 667 mAh g⁻¹. However, the conversion of SnO₂ and generation of solid electrolyte interface (SEI) film cause a large initial capacity loss, leading to low initial Coulombic efficiency (ICE).^[15–18] Besides, SnO₂ faces the notorious problem of large volume expansion (400%). Furthermore, as a semiconductor, SnO₂ possesses undesirable low electrical conductivity.^[19] Wang et al. designed carbon-coated hollow SnO₂/graphene nanocomposites for SIBs, which manifested a capacity of 277 mAh g⁻¹ after 100 cycles.^[20] Pan et al. constructed cactus-like SnO₂/carbon composites, which exhibited enhanced Na storage properties.^[21] Yi et al. designed a SnO₂@TiO₂ core-shell structure with sufficient free space to buffer the volume fluctuation, showing high capacity and excellent durability.^[22]

Tian et al. prepared TiO₂@SnO₂@C hollow nanobelts for LIBs, which showed high capacity and greatly improved stability.^[23] In general, the volume change and conductivity issues of SnO₂ have been well addressed in Li storage, but still exist in Na storage.

To simultaneously overcome the volume change and electrical conductivity issues of SnO₂, three-layer structured SnO₂@C@TiO₂ hollow spheres have been successfully designed herein. The hollow structure could accommodate the volume fluctuation of SnO₂ and shorten the transport paths of Na⁺ and electrons.^[24] The conductive carbon and mechanically robust TiO₂ shells serve as protecting components to avoid structure collapse and the agglomeration during cycling. The obtained SnO₂@C@TiO₂ hollow spheres demonstrate improved Na storage abilities in terms of capacity, cyclability, and reversibility.

2. Results and Discussion

The synthesis process of three-layer structured SnO₂@C@TiO₂ hollow spheres is briefly presented in **Figure 1a**. First, SnO₂ hollow spheres are produced according to a report by Lou et al.^[25] The SnO₂ hollow spheres are then wrapped with an ultra-thin polydopamine (PDA) layer to form bilayer SnO₂@PDA hollow spheres.^[19] The PDA layer is converted into carbon by annealing in Ar. Then, an amorphous TiO₂ layer is uniformly coated onto SnO₂@C with subsequent annealing, rendering three-layer structured SnO₂@C@TiO₂ hollow spheres.^[26]

The crystalline structure of SnO₂@C@TiO₂ and SnO₂ is investigated using X-ray diffraction (XRD). The XRD pattern of SnO₂@C@TiO₂ is

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closely similar to that of SnO₂ (Figure 1b) and shows three high-intensity diffraction peaks at 26.4, 33.8, and 51.7°, which can be assigned to the (110), (101), and (211) diffractions of rutile-phase SnO₂ (JCPDS no. 41–1445). Interestingly, the peaks shift to lower angles for both samples (Figure S1), which may be caused by the emerging of oxygen vacancies during annealing.^[27] No diffractions from TiO₂ are detected owing to its amorphous feature.

The chemical environments of Sn and Ti are monitored by X-ray photoelectron spectroscopy (XPS). The Sn 3d spectrum of SnO₂ (Figure 1c) presents two notable components at 495.4 (Sn 3d 3/2) and 486.9 eV (Sn 3d 5/2). When compared to pristine SnO₂, the SnO₂@C@TiO₂ shows a ~ 0.2 eV shift toward low binding energy, which may be caused by the generation of oxygen vacancies and increase of electron density on Sn.^[28] The Ti 2p XPS spectrum of SnO₂@TiO₂ (Figure S2) displays two obvious peaks at 464.9 and 459.1 eV, corresponding to the 2p 1/2 and 2p 3/2 of Ti(IV). When compared to SnO₂@TiO₂, a red-shift occurs in the SnO₂@C@TiO₂, indicating the generation of oxygen vacancies in the TiO₂ protecting layer of SnO₂@C@TiO₂.^[29]

The Raman spectrum of SnO₂@C@TiO₂ (Figure 1d) presents two broad bands at 1351 and 1590 cm⁻¹, which are characteristic for carbon, confirming the existence of carbon in three-layer structured SnO₂@C@TiO₂.^[30] The carbon content in SnO₂@C@TiO₂ is calculated using thermogravimetric analysis (TGA). The weight loss below 300 °C is owing to the removal of residue moisture (Figure 1e). The continuously large weight loss at 300 – 500 °C can be ascribed to the combustion of carbon in air. The carbon contents of SnO₂@C@TiO₂ and SnO₂@C are calculated to be 3.89 and 4.06 wt.%, respectively. The weight increase after 550 °C is due to the oxidation of SnO_{2-x} to SnO₂ and TiO_{2-x} to TiO₂. No weight gain is observed in the TGA curve of SnO₂, which further demonstrates the existence of rich oxygen vacancies in SnO₂ and TiO₂ of SnO₂@C@TiO₂ and SnO₂@C.^[31] Using inductively coupled plasma (ICP), the Sn/Ti atomic ratio in SnO₂@C@TiO₂ is determined to be 21.8 (Table S1).

The morphology of the products at different synthetic stages is characterized by scanning electron microscopy (SEM) and transmission electron microscopy (TEM). The SnO₂ exhibits a hollow spherical structure with diameters of 250 – 500 nm, and the shell thickness is ~ 50 nm (Figure 2a and 2d). Both the SnO₂@C (Figure 2b and 2e) and SnO₂@C@TiO₂ (Figure 2c and 2f) inherit the original hollow spherical structure of SnO₂. The shell of SnO₂@C is built up with a large number of nanoparticles, and a thin carbon layer with lighter contrast can be clearly discerned on the surface of nanoparticulate shell (Figure 2e). Similarly, a thin coating layer with a thickness of ~ 5 nm can be observed on the surface of SnO₂@C@TiO₂ (Figure 2g). Inter-layer spacing of roughly 0.34 nm is discerned in high-resolution TEM (Figure 2g), which is corresponding to the (110) lattice of rutile-phase SnO₂.^[32] Selected area electron diffraction (SAED) presents three diffraction rings, in agreement with (110), (101), and (211) planes of SnO₂ in SnO₂@C@TiO₂ (Figure S3). Energy-dispersive X-ray spectroscopy (EDS) mappings confirm the existence of Sn, O, Ti, and C in SnO₂@C@TiO₂ (Figure 2h and 2i). It can be noticed that the Ti and C are uniformly distributed on the SnO₂ hollow sphere, demonstrating the conformal coating.

The N₂ sorption results of SnO₂@C@TiO₂ and SnO₂ are provided in Figure S4. Both samples are highly porous owing to the hollow structure and nanoparticulate shell. Compared to the SnO₂ (57.2 m² g⁻¹), the SnO₂@C@TiO₂ possesses a higher surface area (98.8 m² g⁻¹).

When applied in Na storage, the highly porous SnO₂@C@TiO₂ can provide a large electrode/electrolyte interface, promoting the Na⁺ diffusion and facilitating the sodiation/de-sodiation reaction.

The Na storage ability of SnO₂@C@TiO₂ hollow spheres is investigated in half-cells. The cyclic voltammetry (CV) profiles of SnO₂@C@TiO₂ (Figure 3a) present a cathodic peak below 0.5 V and a broad anodic peak between 0.5 and 1.5 V. The cathodic peak can be mainly attributed to the conversation of SnO₂ to Sn and subsequent sodiation of Sn to Na_xSn alloy. The intercalation of Na⁺ in TiO₂ and carbon may also contribute to the cathodic peak. The anodic peak is associated with the de-alloying of Na_xSn to Sn. The overlapping CV profiles validate the good electrochemical reversibility of SnO₂@C@TiO₂. The CV profiles of SnO₂@C resemble those of SnO₂@C@TiO₂, while the SnO₂ shows a relatively low anodic peak (Figure S5).

Figure 3b presents representative galvanostatic discharge/charge (GCD) profiles of SnO₂@C@TiO₂ at 200 mA g⁻¹. The SnO₂@C@TiO₂ manifests a first discharge capacity of 642 mAh g⁻¹ with an ICE of 53.7%. A capacity loss is noticed in the first cycle, which is caused by the generation of SEI film. The control samples, SnO₂@C (38.7%) and SnO₂ hollow spheres (16.4%), present even lower ICE (Figure S6). The SnO₂@C@TiO₂ presents the highest reversible capacity and best cyclic stability among the three samples (Figure 3c). A capacity of 381 mAh g⁻¹ is retained for SnO₂@C@TiO₂ after 100 cycles. In contrast, the SnO₂@C and SnO₂ deliver limited capacities of 178 and 165 mAh g⁻¹, respectively. Meanwhile, the Coulombic efficiency of SnO₂@C@TiO₂ rises gradually in the first several cycles and then remains at more than 99.5% throughout the 100 cycles (Figure S6). In addition, the SnO₂@C@TiO₂ also retains a capacity of 190 mAh g⁻¹ after 1000 cycles at 1 A g⁻¹ (Figure S7) and the long-term cycling does not destroy the hollow spherical structure as demonstrated by the ex situ SEM images (Figure S8a-d). The outstanding cycling stability of SnO₂@C@TiO₂ is mainly owing to the robust shell composed of carbon and TiO₂, which can hold the hollow spherical structure and avoid the SnO₂ from aggregation, effectively. However, capacity decay occurs after 30 cycles for the SnO₂@C, because the thin carbon layer is insufficient to protect SnO₂ from structural collapse caused by the volume expansion. As expected, ex situ SEM images (Figure S8e and f) show the hollow spherical structure of both SnO₂@C and SnO₂ have been damaged to a certain degree after 50 cycles.

Figure 3d and 3e present the rate performances of the three SnO₂-based samples. The SnO₂@C@TiO₂ demonstrates better rate performance than the other two samples. It delivers capacities of 438.3, 418.4, 396.7, 332.2, and 264.6 mAh g⁻¹ at various current densities from 0.05 to 1 A g⁻¹. When the current density turns back to 0.1 A g⁻¹, the capacity recovers to 415.1 mAh g⁻¹. Considering the relatively low weight percentages of TiO₂ and C, the high capacity of SnO₂@C@TiO₂ is mainly contributed from the SnO₂. Although the SnO₂@C delivers a higher capacity of 539.8 mAh g⁻¹ at 0.1 A g⁻¹, it drops to 220.7 mAh g⁻¹ at 1 A g⁻¹. As for the SnO₂, it displays significantly lower capacities at different current densities. In addition, SnO₂@C@TiO₂ affords much better Coulombic efficiency, especially at the first several cycles. The above electrochemical tests prove that the three-layer hollow structure can significantly improve Na storage performance.

The electrochemical process is further investigated by electrochemical impedance spectroscopy (EIS). All three materials exhibit a quadrant in the high and middle frequencies followed by a line of constant slope in low-frequency range (Figure 4a and 4b), which are related to the

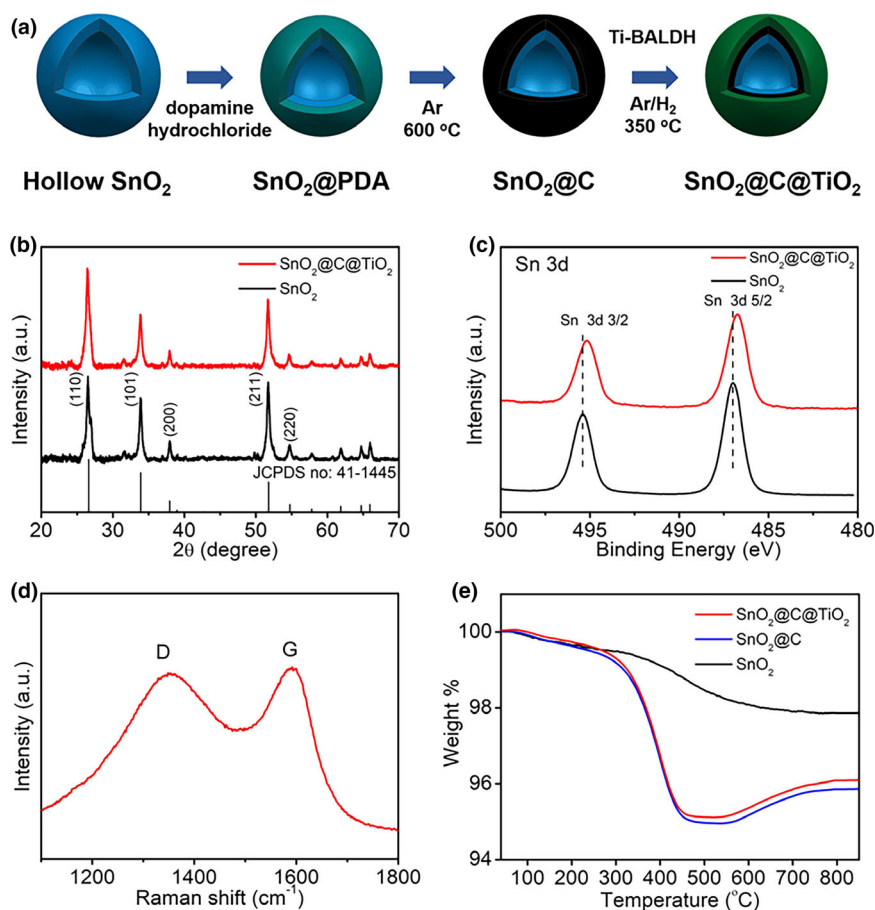


Figure 1. a) Schematic for the construction of three-layer structured $\text{SnO}_2@\text{C}@\text{TiO}_2$ hollow spheres; b) XRD patterns and c) high-resolution Sn 3d XPS spectra for $\text{SnO}_2@\text{C}@\text{TiO}_2$ and SnO_2 ; d) Raman spectrum of $\text{SnO}_2@\text{C}@\text{TiO}_2$; e) TGA curves of $\text{SnO}_2@\text{C}@\text{TiO}_2$, $\text{SnO}_2@\text{C}$, and SnO_2 .

charge transfer resistance and Na^+ diffusivity in the solid phase, respectively. After five discharge/charge cycles, the high-frequency quarter-circles of $\text{SnO}_2@\text{C}@\text{TiO}_2$ and $\text{SnO}_2@\text{C}$ become smaller (Figure 4b). For either fresh electrodes or electrodes after 5 cycles, the $\text{SnO}_2@\text{C}@\text{TiO}_2$ shows the lowest impedance, implying that ultrathin C and TiO_2 coatings are conducive to charge transfer.

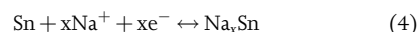
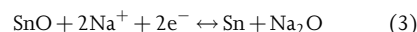
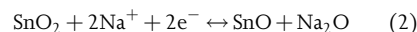
To further confirm the electrochemical kinetics, CV profiles are collected at various scan rates for the three SnO_2 -based samples (Figure 4c and Figure S9). Increasing scan rate leads to more intense anodic peak and shift of the peak to higher potentials due to polarization. The capacitive contribution can be quantified by the following Equation 1:

$$i = av^b \quad (1)$$

where i and v refer to the peak current and scan rate, a and b are adjustable values. The linear relationship between $\log i$ and $\log v$ can be used to determine the b -value. The b -value reflects the charge-storage mechanism, and the b -value of 0.5 and 1.0 indicates diffusion-limited and capacitive processes, respectively. The fitted b -values for $\text{SnO}_2@\text{C}@\text{TiO}_2$, $\text{SnO}_2@\text{C}$, and SnO_2 are 0.81, 0.81, and 0.63, respectively (Figure 4d). The above results signify

that the Na storage process in $\text{SnO}_2@\text{C}@\text{TiO}_2$ and $\text{SnO}_2@\text{C}$ is mainly capacitive controlled.^[33,34]

Ex situ XRD is employed to study the structure evolution of $\text{SnO}_2@\text{C}@\text{TiO}_2$ (Figure 5). When discharged to 1.0 V, two peaks for SnO appear, while the peaks for SnO_2 become invisible (Equation 2). Upon deep discharging to 0.5 and 0.25 V, peaks for metallic Sn begin to appear, and the diffractions for SnO still exist (Equation 3). No diffractions for Na_2O can be observed, suggesting that the Na_2O may exist in its amorphous form.^[35] At the end of discharge, the diffractions for SnO totally disappear, and the Sn signals weaken, indicating the complete conversion of SnO to Sn and its further alloying reaction with Na (Equation 4). Besides the peaks for Sn, another two peaks, which may be associated with Na_xSn , can also be discerned in the XRD pattern of the discharge products. Upon charging, the diffractions for SnO_2 re-emerge at 1.0 V. Upon further charging to 2.0 V, the XRD pattern recovers to its original state. According to the above discussion, the Na storage mechanism of SnO_2 can be described as follows:



3. Conclusions

In summary, three-layer structured $\text{SnO}_2@\text{C}@\text{TiO}_2$ hollow spheres have been constructed. When employed in Na storage, the unique hollow structure not only provides short Na^+ diffusion paths, but also successfully prevents structural collapse caused by volume change. In addition, the introduction of carbon and the oxygen vacancies enhance the reaction kinetics. As a result, the $\text{SnO}_2@\text{C}@\text{TiO}_2$ hollow spheres demonstrate a capacity of $\sim 381 \text{ mAh g}^{-1}$ at 0.2 A g^{-1} with good durability. This structure design greatly improves the reversibility of SnO_2 in SIBs. This study offers an intriguing method to boost the Na storage performance of anode materials suffering from low conductivity and large volume variations.

4. Experimental Section

4.1.1. Synthesis of SnO_2 Hollow Spheres

The SnO_2 hollow spheres were fabricated by a hydrothermal method reported previously.^[25]

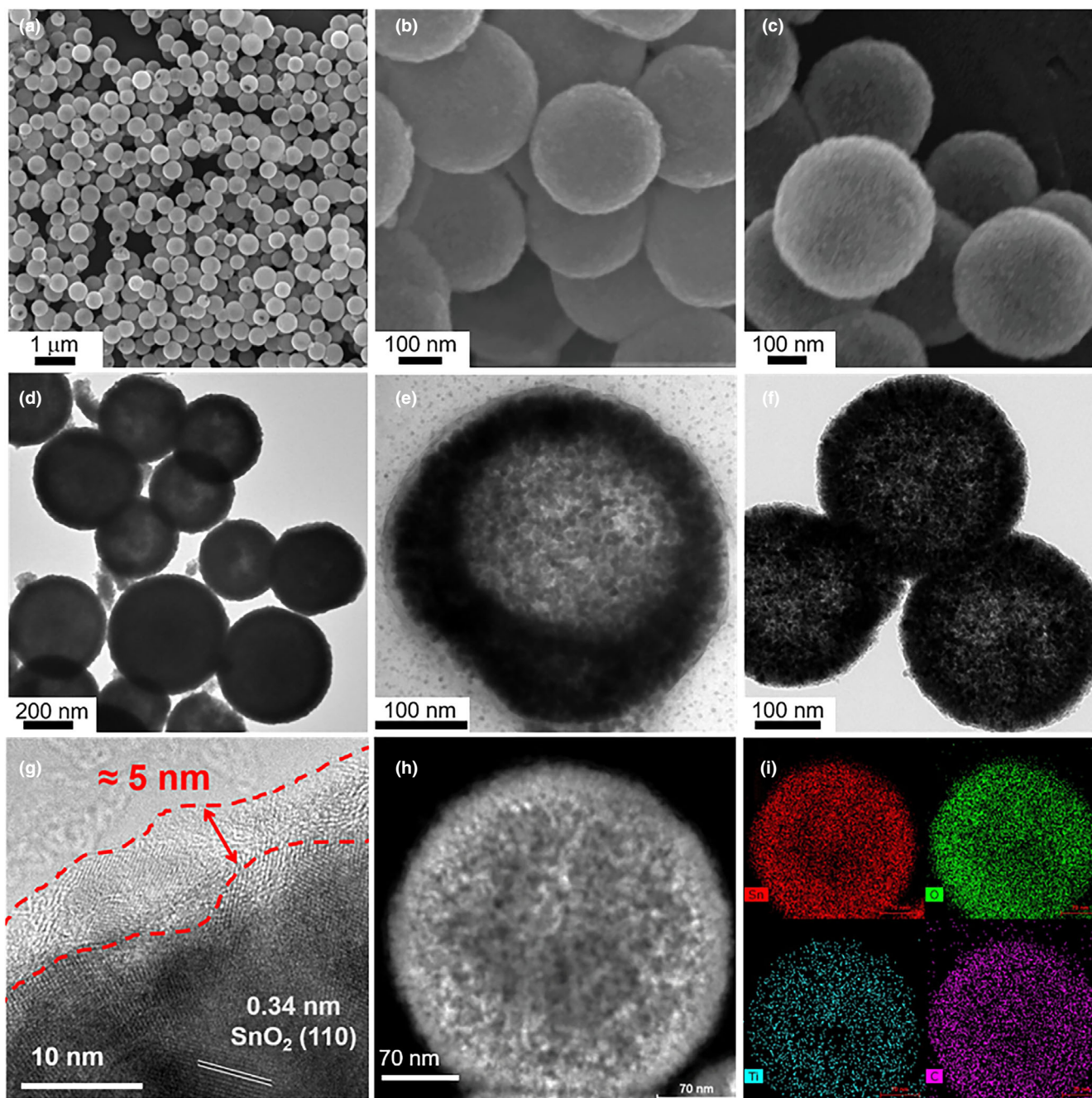


Figure 2. SEM images of a) SnO_2 , b) $\text{SnO}_2@\text{C}$, and c) $\text{SnO}_2@\text{C}@\text{TiO}_2$; TEM images of d) SnO_2 , e) $\text{SnO}_2@\text{C}$, and f) $\text{SnO}_2@\text{C}@\text{TiO}_2$; g) HRTEM image, h) STEM image, and i) the corresponding EDS mappings of $\text{SnO}_2@\text{C}@\text{TiO}_2$.

Synthesis of $\text{SnO}_2@\text{C}$ Hollow Spheres

For carbon coating, 300 mg of as-prepared SnO_2 hollow spheres was dispersed in 120 mL Tris-buffer solution (10 mM). After that, 75 mg dopamine hydrochloride was added and kept stirring at 25 °C for 4 h. The obtained $\text{SnO}_2@\text{PDA}$ hollow spheres were carbonized at 600 °C for 2 h in Ar to fabricate the $\text{SnO}_2@\text{C}$.

Synthesis of $\text{SnO}_2@\text{C}@\text{TiO}_2$ Hollow Spheres

To obtain $\text{SnO}_2@\text{C}@\text{TiO}_2$ hollow structures, 100 mg $\text{SnO}_2@\text{C}$ was dispersed in 100 mL HCl (0.1 M), and then, 3 mL titanium(IV) bis(ammonium lactato)dihydroxide (Ti-BALDH, 50 wt% solution in water) was added. After stirring for 3 h, the resulting particles were then heated at 350 °C for 4 h in H_2 (5%)/Ar (95%). The

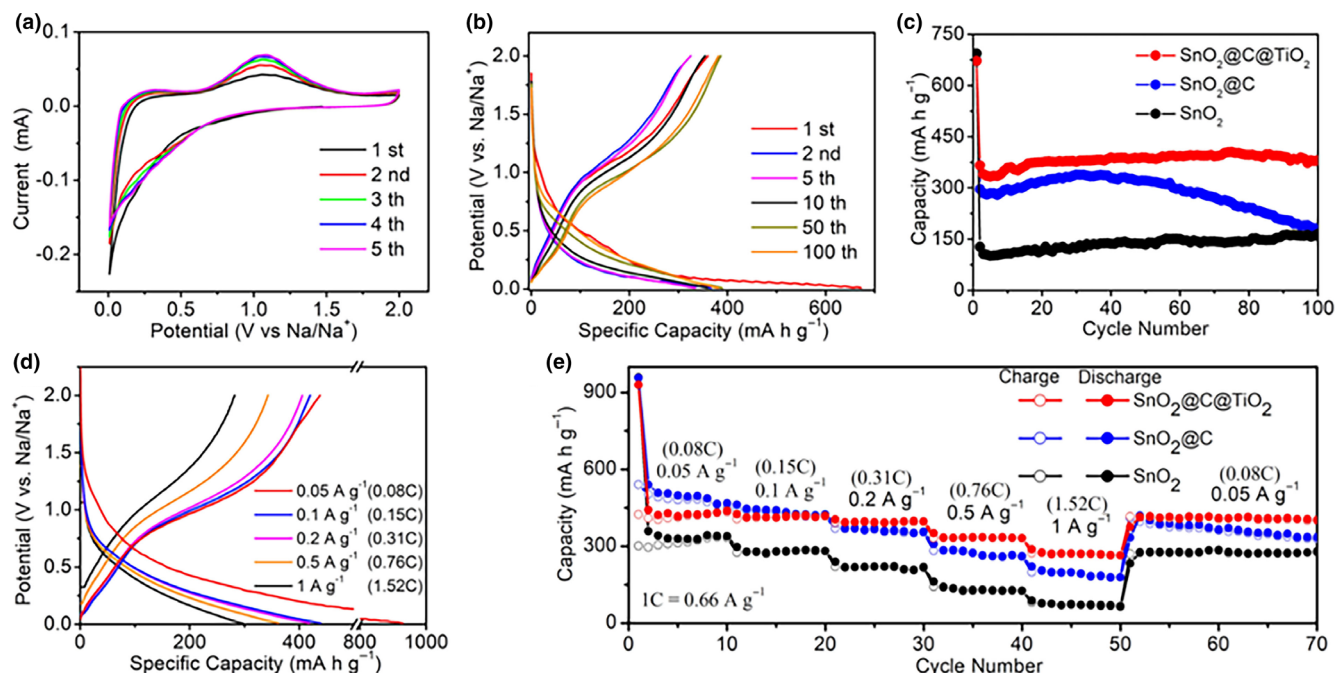


Figure 3. Electrochemical performances: a) CV curves of $\text{SnO}_2@\text{C}@\text{TiO}_2$ at 0.1 mV s^{-1} ; b) GCD profiles of $\text{SnO}_2@\text{C}@\text{TiO}_2$ at 0.2 A g^{-1} ; c) cycling performances of the three SnO_2 -based samples at 0.2 A g^{-1} ; d) GCD profiles of $\text{SnO}_2@\text{C}@\text{TiO}_2$ at different current densities and; e) rate performances of the three SnO_2 -based samples.

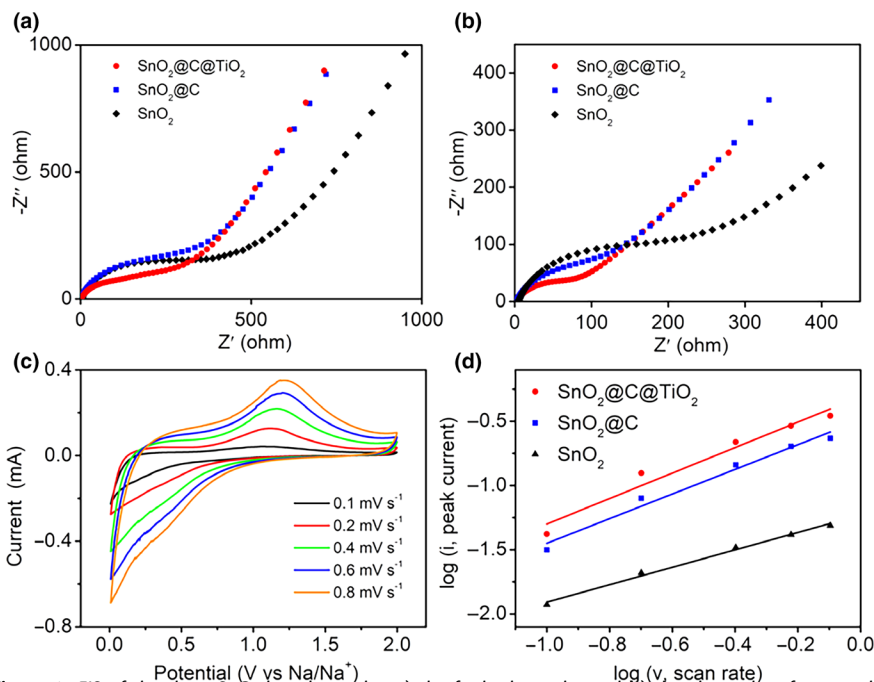


Figure 4. EIS of the three SnO_2 -based samples: a) the fresh electrodes and b) the electrodes after 5 cycles at 2 V ; c) CV profiles of $\text{SnO}_2@\text{C}@\text{TiO}_2$ in the potential range of $0.01\text{--}2.0 \text{ V}$ at various scan rates; d) $\log(i)$ versus $\log(v)$ plots for the three SnO_2 -based samples.

control sample, $\text{SnO}_2@\text{TiO}_2$, was prepared by the same synthesis recipe as $\text{SnO}_2@\text{C}@\text{TiO}_2$ without the introduction of dopamine hydrochloride.

out with a LAND CT2001A multichannel battery testing system. CV and EIS were recorded on Auto laboratory electrochemical workstation.

Characterizations

XRD patterns were obtained by a D8 Discover X-ray diffractometer with $\text{Cu K}\alpha$ X-ray source ($\lambda = 1.5418 \text{ \AA}$). SEM images were conducted using a JEOL JSM-7100F with an acceleration voltage of 20 kV . TEM, high-resolution TEM, and SAED patterns were conducted by using a Titan G2 microscope. TGA curves were carried out using a thermogravimetric analyzer. XPS spectra were obtained on a 2000 X-ray photoelectron spectrometer.

Electrochemical Measurement

The electrochemical measurements were evaluated in CR2016 type coin cells. The working electrode was composed of 70 wt.% active materials, 20 wt.% super P, and 10 wt.% carboxymethyl cellulose (CMC) binder. The slurry were coating on copper foil and dried, with a areal mass loading of $\sim 1 \text{ mg cm}^{-2}$. Sodium metal foil was used as the counter electrode. The Whatman GF/A was used as separator. The electrolyte was 1 M NaClO_4 in propylene carbonate (PC) with 5% fluoroethylene carbonate (FEC). GCD measurements ($0.01\text{--}2.0 \text{ V}$) were carried

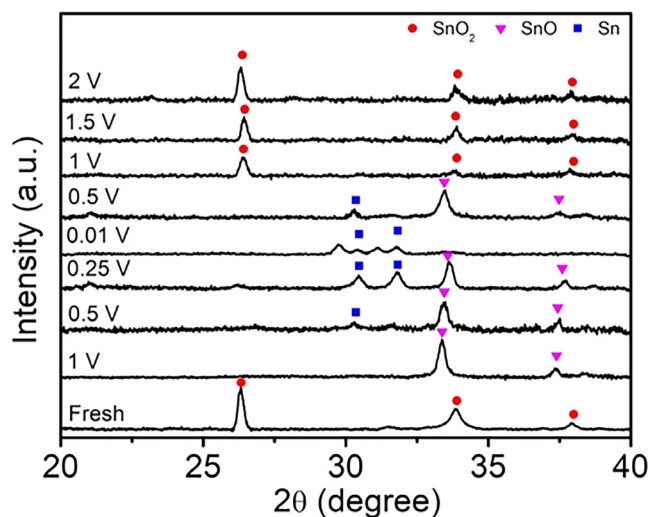


Figure 5. Ex situ XRD patterns of SnO₂@C@TiO₂ at 0.05 A g⁻¹ between 0.01 and 2.0 V.

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Conflict of Interest

There are no conflicts of interest to declare.

Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

Keywords

hollow sphere, SnO₂, sodium-ion battery, protecting shell, structural integrity

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