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FeN_x and γ -Fe₂O₃ co-functionalized hollow graphitic carbon nanofibers for efficient oxygen reduction in an alkaline medium†

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The exploration of efficient, stable, and inexpensive oxygen reduction reaction (ORR) electrocatalysts to replace Pt/C in fuel cells and metal–air batteries still remains an ongoing challenge. Herein, we report an efficient ORR electrocatalyst composed of single-atom FeN_x and γ -Fe₂O₃ nanoparticle co-functionalized hollow graphitic carbon nanofibers (FeN_x/Fe₂O₃-CNFs). It is found that the FeN_x species serve as the active sites, while the γ -Fe₂O₃ nanocrystals function as a co-catalyst to boost the ORR catalytic activity. The obtained FeN_x/Fe₂O₃-CNFs exhibit desirable ORR electrocatalytic activity with a 4-electron transfer pathway, a half-wave potential of 0.81 V approaching that of commercial Pt/C, low hydrogen peroxide yields (<6% at 0.2–0.7 V), long-term stability (87.14% after 30 000 s), and excellent methanol tolerance. The assembled Zn–air battery based on the FeN_x/Fe₂O₃-CNFs has an open circuit voltage of 1.51 V and superior energy density of 920 W h kg⁻¹. This work highlights the significant contribution of the co-catalyst in electrocatalysis.

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Introduction

The oxygen reduction reaction (ORR) has become a pivotal process in fuel cells and metal–air batteries.^{1,2} Commercial Pt/C is currently the most widely employed ORR electrocatalyst. However, it suffers from high cost, scarcity, poor stability, and CO/methanol poisoning.^{3–5} Hence, the exploration of alternative electrocatalysts with superior electrocatalytic activity, high stability, and low cost has become increasingly significant.^{6–9}

Metal–nitrogen–carbon based materials (M–N–C, M = Fe, Co, *etc.*) have been identified as an alternative family of ORR electrocatalysts.^{10–14} In 1964, Jasinski pioneered the employment of metal phthalocyanines, a family of macrocyclic complexes containing M–N₄ moieties, for the ORR.¹⁵ Later, it was demonstrated that annealing M–N₄ containing compounds in an inert atmosphere could lead to a significantly improved ORR activity.¹⁶ Recently, it was found that the pyrolysis of inexpensive C, N-containing precursors and transition metal species can also lead to M–N–C based ORR catalysts.^{17–21} Since then, M–N–C has been extensively investigated.^{22–31}

The composition of M–N–C catalysts is relatively complex and they usually contain N-doped carbon, M–N_x moieties, and M-rich nanoparticles. Such complexity makes the real active sites and role of M-rich nanoparticles elusive.^{32–36} It has been generally accepted that M–N_x is the active sites for the ORR. A recent study by Wan *et al.* found that the Fe/Fe₃C in Fe–N–C could boost the ORR performance of FeN_x.³⁴ That is to say, the Fe and/or Fe₃C can function as a co-catalyst during the ORR process. A question arises: is there any other material which can act as a co-catalyst and boost the ORR activity of M–N_x species like Fe or Fe₃C?

Herein, we report the construction of FeN_x and γ -Fe₂O₃ nanoparticle co-functionalized hollow graphitic carbon nanofibers (FeN_x/Fe₂O₃-CNFs). It is found that the γ -Fe₂O₃ nanoparticles can function as a co-catalyst and effectively improve the ORR activity of FeN_x. The FeN_x/Fe₂O₃-CNFs exhibit a half-wave potential approaching that of commercial Pt/C. More importantly, the limiting current density and long-term stability of FeN_x/Fe₂O₃-CNFs in an alkaline medium surpass those of commercial Pt/C. This work highlights the significant contribution of the co-catalyst in electrocatalysis.

Experimental

Synthesis of FeN_x/Fe₂O₃-CNF and FeN_x/Fe₃C-CNf electrocatalysts

Phenolic resin nanofibers (RNFs) were synthesized based on our previous report.³⁷ Typically, the as-made RNF aerogel (0.3 g) and Fe(NO₃)₃·9H₂O (2.5 mmol) were dispersed in 50 mL water and

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stirred at 25 °C for 24 h to allow the RNF to adsorb the ferric ions. After ferric ion adsorption, the sample was collected by centrifugation and freeze-dried. Subsequently, the sample was carbonized in N₂ at 800 °C for 1 h and treated with 0.5 M H₂SO₄ at 50 °C for 10 h to remove most of the Fe species. The sample was then subjected to pyrolysis at 800 °C for 2 h in N₂ or H₂O/N₂ to obtain the FeN_x/Fe₃C-CNFs and FeN_x/Fe₂O₃-CNFs, respectively.

Characterization

The morphology of the samples was studied using a scanning electron microscope (SEM, JEOL-7100F) and transmission electron microscope (TEM, JEM-2100F and Titan Themis G2 60-300). The X-ray diffraction (XRD) patterns were collected on a Bruker D2 PHASER. The N₂ sorption results were obtained on a Tristar-3020 N₂ adsorption analyzer at 77 K. The surface compositions of the catalysts were analyzed using an X-ray photoelectron spectroscopy (XPS) instrument (VG MultiLab 2000). Thermogravimetric analysis (TGA) was performed on a NETZSCH STA 449F5 in air. Raman spectra were obtained by using a HORIBA LabRAM micro-Raman spectrometer. Mössbauer tests were conducted using a Wissel MS-500 spectrometer. A ⁵⁷Co (Rh) source with an activity of 25 mCi was employed. Velocity calibration was performed with a room temperature γ-Fe absorber. X-ray absorption near edge structure (XANES) and extended X-ray absorption fine structure (EXAFS) data were obtained at the XAFCA beamline of the Singapore Synchrotron Light Source.

Electrochemical measurements

Electrochemical measurements were carried out with a CHI 760E workstation (Chenhua) in a standard three-electrode system. The well-dispersed inks were prepared by mixing 5 mg FeN_x/Fe₂O₃-CNFs and 5 mg Vulcan XC72R carbon, which were then added into 800 μL isopropanol, 150 μL deionized water, and 50 μL Nafion solution. After thorough ultrasonic treatment, 10 μL of the well-dispersed ink was dropped onto a glassy carbon electrode (GCE) surface with an area of 0.196 cm². A 0.1 M fresh O₂-saturated KOH solution was used as the electrolyte in all the ORR tests. The GCE, a Pt sheet, and a saturated calomel electrode (SCE) were used as the working electrode, counter electrode, and reference electrode, respectively. All potentials were calibrated to the reversible hydrogen electrode (RHE) on the basis of the Nernst equation: $E(\text{RHE}) = E(\text{SCE}) + 0.0591 \times \text{pH} + 0.241$. Cyclic voltammetry (CV) and linear sweep voltammetry (LSV) curves were recorded at 5 and 10 mV s⁻¹, respectively. LSV curves at different rotation rates were obtained using a rotating disk-electrode (RDE). The electron transfer number (n) at different potentials was calculated based on the Koutecký–Levich (K–L) equation:

$$\frac{1}{J} = \frac{1}{J_K} + \frac{1}{0.62nFD_0^{2/3}C_0\nu^{-1/6}\omega^{1/2}}$$

where J and J_K are the measured current density and kinetic current density, respectively; n stands for the electron transfer number; F is the Faraday constant (96 500 C mol⁻¹); C_0 is the

saturated concentration of O₂ in 0.1 M KOH (1.2×10^{-6} mol cm⁻³); D_0 is the diffusion coefficient of the O₂ (1.87×10^{-6} cm² s⁻¹); ν is the kinematic viscosity (0.01 cm² s⁻¹); and ω is the angular rotation rate of the electrode (rad s⁻¹).

The percentage of H₂O₂ and n were also calculated using a rotating ring-disk electrode (RRDE) according to the following equations:

$$\text{H}_2\text{O}_2 \text{ \%} = 200 \frac{I_r/N}{I_d + (I_r/N)}$$

$$n = \frac{4I_d}{I_d + (I_r/N)}$$

where I_d and I_r are the disk current and ring current, respectively. And N is the current collection efficiency (0.37).

Tolerance to methanol. LSV curves at a rotation rate of 1600 rpm were obtained to evaluate the methanol tolerance of FeN_x/Fe₂O₃-CNFs and the Pt/C catalyst. 3 M methanol was injected into the alkaline medium.

KSCN toxicity tests. To investigate the effect of Fe–N_x on the ORR activity of FeN_x/Fe₂O₃-CNFs, a 10 mM fresh KSCN solution was injected into the alkaline medium before the LSV tests.

Zn–air battery assembly. Zn–air batteries were constructed with a polished Zn plate (thickness: 0.25 cm) as the anode, hydrophobic carbon cloth (W1S1009, CeTech Co., Ltd) loaded with well-dispersed ink as the air cathode, and 6.0 M KOH as the electrolyte. The ink is the same as that in the above ORR test and the mass loading of the catalyst is 1 mg cm⁻². Zn–air battery performance was tested in air using a customized electrochemical cell.

Results and discussion

The synthesis of FeN_x/Fe₂O₃-CNFs involves three major steps: (I) ferric ion adsorption, (II) carbonization, and (III) steam activation (Fig. 1). 3-Aminophenol–formaldehyde RNFs prepared by a scalable sol–gel method are employed as the precursor.³⁷ The abundant hydroxyl (–OH) and amino (–NH₂) groups on the surface of the RNFs (Fig. S1†) enable effective adsorption of ferric ions (Fe³⁺). During carbonization at 800 °C, the ion species are partially reduced to Fe₃C and the remaining ions can be stabilized by N, forming FeN_x species. Meanwhile, the Fe₃C catalyzes the conversion of RNFs into partially graphitic CNFs. Thus, the product after secondary carbonization is denoted as FeN_x/Fe₃C-CNFs. With steam activation at 800 °C, the Fe species facilitate further graphitization, the amorphous carbon is etched away by steam, and the Fe₃C is oxidized to γ-Fe₂O₃. As a result, FeN_x/Fe₂O₃-CNFs are obtained.

The obtained RNFs exhibit a monolith morphology with ultralow density and can sit on a flower (Fig. 2a inset). SEM shows that the RNFs are composed of uniform nanofibers with a diameter of ~25 nm (Fig. 2a and S2†). After ferric ion adsorption, pyrolysis in N₂, and steam activation, their average diameter is reduced to ~20 nm and the surface becomes rough (Fig. 2b). TEM (Fig. 2c and S3†) and high-resolution TEM (HRTEM, Fig. 2d and e) images clearly reveal the hollow

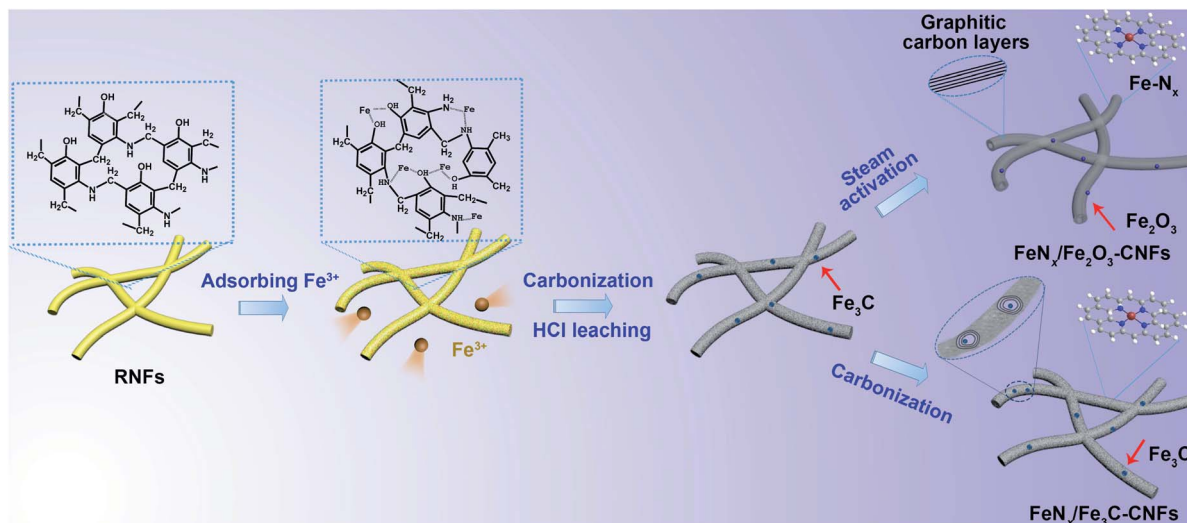


Fig. 1 Schematic illustration of the synthesis of FeN_x and $\gamma\text{-Fe}_2\text{O}_3$ nanoparticle co-functionalized hollow graphitic carbon nanofibers ($\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$).

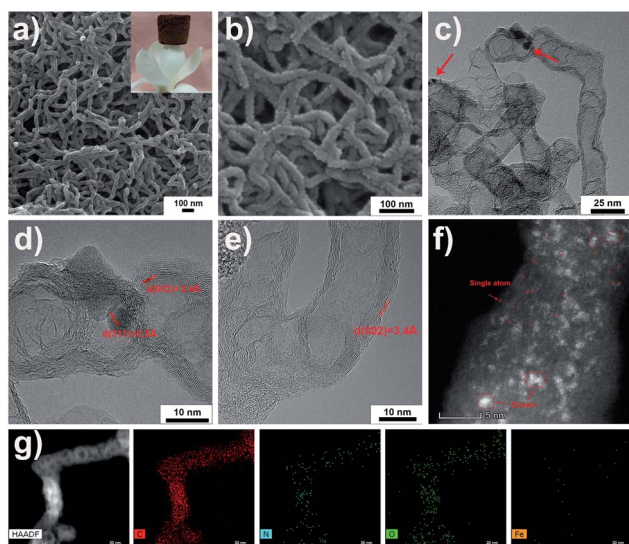


Fig. 2 The SEM image of resin nanofibers (a); SEM (b), TEM (c), and HRTEM (d and e) images of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$; the HAADF-STEM image of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ (f); EDS elemental maps of C, N, O, and Fe (g). The inset in (a) is the digital photo of the RNF monolith.

graphitic structure of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$. The wall of the CNFs is composed of 8–14 graphitic layers with interlayer distances of 3.4 Å, corresponding to the (002) plane of graphitic carbon. $\gamma\text{-Fe}_2\text{O}_3$ nanoparticles can be clearly observed in the CNFs (Fig. 2d). The interplanar spacing (0.25 nm) observed in Fig. 2d agrees well with the (311) lattice spacing of $\gamma\text{-Fe}_2\text{O}_3$. Besides the $\gamma\text{-Fe}_2\text{O}_3$ nanoparticles, Fe species (both atomically dispersed Fe single atoms and few-atom clusters) can also be observed in other areas of the CNFs as shown in the high-angle annular dark-field scanning transmission electron microscopy image (HAADF-STEM, Fig. 2f). The Fe is also confirmed by energy dispersive X-ray spectroscopy (EDS) elemental mapping

(Fig. 2g). As a single Fe-atom is unstable when exposed to air, it is speculated that the Fe species are stabilized by N-coordination and exist as FeN_x . From the above characterization, we tentatively term the sample FeN_x and $\gamma\text{-Fe}_2\text{O}_3$ co-functionalized hollow graphitic carbon nanofibers ($\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$).

For comparison, a sample without steam activation was also synthesized and characterized. It consists of FeN_x and Fe_3C co-functionalized CNFs ($\text{FeN}_x/\text{Fe}_3\text{C-CNFs}$, Fig. S4†). Direct carbonization of the RNFs leads to amorphous N-doped CNFs (Fig. S5†). Different from $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$, neither $\text{FeN}_x/\text{Fe}_3\text{C-CNFs}$ nor N-doped CNFs have a hollow tubular structure, demonstrating that steam activation plays a significant role in forming the hollow structure. To further explore the reason for the formation of the hollow graphitic structure, the steam activation temperature is varied from 700 to 900 °C. The hollow graphitic structure begins to form at 700 °C (Fig. S6†) although most CNFs remain amorphous at this temperature. Most of the CNFs can be converted into hollow graphitic CNFs at 800 °C and the hollow graphitic CNF morphology is partially destroyed at 900 °C (Fig. S7†).

The XRD (Fig. 3a) pattern of the $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ shows two typical diffractions for $\gamma\text{-Fe}_2\text{O}_3$ (JCPDS no. 39-1346) and two diffractions for graphitic carbon (JCPDS no. 26-1079). As for $\text{FeN}_x/\text{Fe}_3\text{C-CNFs}$, the XRD pattern shows two diffractions for graphitic carbon, while no diffraction for Fe_3C can be detected. The existence of Fe_3C nanocrystals in $\text{FeN}_x/\text{Fe}_3\text{C-CNFs}$ can only be demonstrated using the HRTEM image (Fig. S4c†). The high graphitization degree of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ can be confirmed with the Raman spectra (Fig. S8†). The $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ show a relatively low I_D/I_G ratio of 1.03, much lower than that of $\text{FeN}_x/\text{Fe}_3\text{C-CNFs}$ (1.15).

The surface area and porosity were studied by N_2 sorption (Fig. S9†). The BET surface area and pore volume of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ reach 712 $\text{m}^2 \text{g}^{-1}$ and 1.15 $\text{cm}^3 \text{g}^{-1}$ (Table S1†),

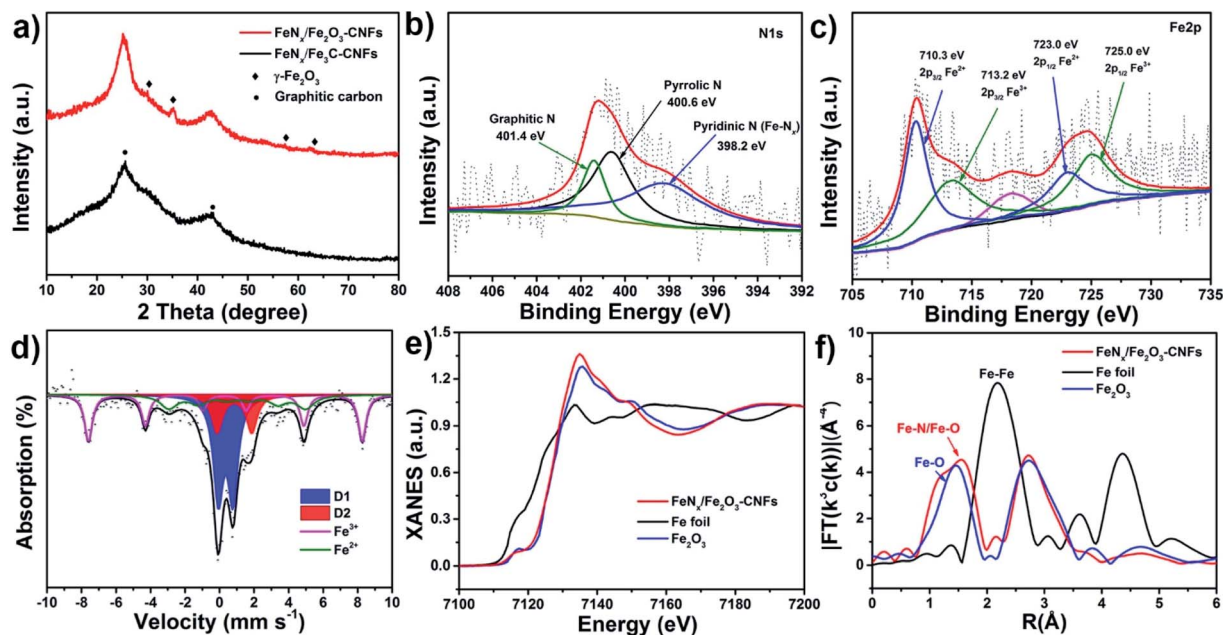


Fig. 3 XRD patterns (a) of Fe_x/Fe₂O₃-CNFs and Fe_x/Fe₃C-CNFs; high-resolution N1s (b) and Fe2p (c) XPS spectra of the Fe_x/Fe₂O₃-CNFs; ⁵⁷Fe Mössbauer spectrum of the Fe_x/Fe₂O₃-CNFs (d); Fe K-edge XANES (e) and FT *k*³-weighted EXAFS spectra (f) of Fe_x/Fe₂O₃-CNFs, Fe foil and Fe₂O₃.

respectively. In addition, the *t*-Plot microporous surface area and pore volume of the Fe_x/Fe₂O₃-CNFs are calculated to be 308 m² g⁻¹ and 0.16 cm³ g⁻¹, respectively. The (microporous) surface area and pore volume of Fe_x/Fe₂O₃-CNFs are slightly higher than those of Fe_x/Fe₃C-CNFs. In electrocatalysis, the higher surface area can expose more active sites and thus contribute to the O₂ adsorption and reduction effectively.

The XPS survey spectrum of Fe_x/Fe₂O₃-CNFs shows an Fe content of 0.35 wt% (Fig. S10[†]). TGA (Fig. S11[†]) in air shows a weight loss of ~85 wt%, corresponding to an Fe content of 10.5 wt%. The Fe content determined by XPS is far below that measured by TGA. This is because most of the Fe species are encapsulated in graphitic carbon shells, making them difficult to detect using the XPS technique. The high-resolution N 1s spectrum (Fig. 3b) shows three types of N species: pyridinic-N or Fe-N_x species (398.2 eV), pyrrolic-N (400.6 eV), and graphitic-N (401.4 eV).^{7,38–40} Remarkably, the content of pyridinic-N reaches as high as 46.56%, which can effectively improve the activity of the catalyst and endow it with excellent surface wettability and onset potential, while the graphitic-N (16.43%) is beneficial for the improvement of diffusion-limited performance.⁴¹ The high-resolution Fe 2p spectrum of Fe_x/Fe₂O₃-CNFs (Fig. 3c) can be deconvoluted into five components: the 2p_{3/2}–2p_{1/2} spin-orbit doublet for Fe²⁺ at 710.3 and 723.0 eV, the 2p_{3/2}–2p_{1/2} spin-orbit doublet for Fe³⁺ at 713.2 and 725.0 eV, and the satellite peak at 717.2 eV. It should be noted that the peak at 710.3 eV can also be assigned to the Fe_x species owing to the slight difference in binding energy between Fe_x and pyridinic-N.^{42,43} The ⁵⁷Fe Mössbauer spectrum of Fe_x/Fe₂O₃-CNFs can be fitted into four components (Fig. 3d). The D1 and D2 doublets can be assigned to Fe_x species attributed to a low and medium spin state,

respectively,^{44,45} while the other two sextets are mainly from Fe²⁺ and Fe³⁺ species, suggesting the co-existence of Fe_x and γ-Fe₂O₃ in hollow graphitic CNFs. The Fe_x species, which are believed to be active sites for the ORR, account for 54.7% of the total Fe (Table S2[†]).

X-ray absorption spectroscopy was further conducted to analyze the atomic and electronic structure of Fe species in Fe_x/Fe₂O₃-CNFs. The Fe K-edge XANES (Fig. 3e) spectrum exhibits an absorption edge close to that of Fe₂O₃, suggesting the Fe³⁺ valence state of Fe species in Fe_x/Fe₂O₃-CNFs. Besides, the appearance of a weak pre-edge peak at ~7117 eV suggests the existence of the Fe_x structure. The Fourier-transformed (FT) *k*³-weighted EXAFS (Fig. 3f) spectrum of Fe_x/Fe₂O₃-CNFs exhibits a strong peak for Fe–N/O bonds at ~1.5 Å. It should be noted that the bond distance between Fe–N and Fe–O is very small, and the peak of Fe_x/Fe₂O₃-CNFs is obviously wider than that of Fe₂O₃ at ~1.5 Å. In general, the XANES and EXAFS results are well consistent with the HAADF-STEM, XPS, and Mössbauer spectroscopy characterization results. All these characterizations demonstrate the existence of Fe_x in Fe_x/Fe₂O₃-CNFs.

The obtained Fe_x/Fe₂O₃-CNFs were confirmed to have superb ORR properties due to their unique structure with a one dimensional (1D) nanostructure, high graphitization degree, high surface areas, and well-dispersed Fe_x species. The CV (Fig. S12[†]) curves of Fe_x/Fe₂O₃-CNFs and Fe_x/Fe₃C-CNFs show an oxygen reduction peak at 0.83 V (*vs.* RHE), more positive than that of N-doped CNFs (0.71 V). The LSV (Fig. 4a) curve of the Fe_x/Fe₂O₃-CNFs shows a half-wave potential (*E*_{1/2}) of 0.81 V. This *E*_{1/2} is higher than those of N-doped CNFs (0.70 V) and Fe_x/Fe₃C-CNFs (0.79 V), and is only 17 mV lower than that

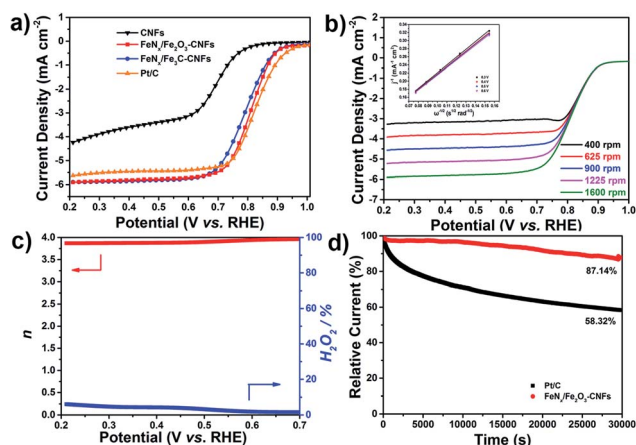


Fig. 4 LSV curves of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$, $\text{FeN}_x/\text{Fe}_3\text{C-CNFs}$, Pt/C, and CNFs in O_2 -saturated 0.1 M KOH (1600 rpm at 10 mV s^{-1}) (a); LSV curves of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ at rotation rates from 400 to 1600 rpm (inset: the corresponding K–L plots) (b); electron transfer number and H_2O_2 yields of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ at 0.2–0.7 V (c); stability tests of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ and Pt/C at 0.75 V (d).

of commercial 20 wt% Pt/C. In addition, the $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ show the highest limiting current density ($I_{\text{limit}} = \sim 6 \text{ mA cm}^{-2}$) among all the catalysts, which is close to the theoretical value at 1600 rpm and suggests rapid mass-transfer kinetics. In the kinetic control region (0.9 V), the J_k of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ reaches 0.50 mA cm^{-2} , which is close to that of Pt/C. The effects of activation temperature on ORR performance have been evaluated by varying the activation temperature from 700 to 900 °C. Both the CV and LSV results demonstrate that the sample activated at 800 °C outperforms that prepared at 700 and 900 °C (Fig. S13†). Although the sample prepared at 900 °C shows the highest surface area, the hollow graphitic CNF structure is partially destroyed owing to over activation, leading to a decrease in catalytic performance.

To investigate the electron transfer number (n) during the ORR, LSV curves at various rotation rates were recorded (Fig. 4b). Due to the decreased diffusion distance at high rotation speeds, the I_{limit} increases proportionally with the rotation speed. The K–L plots show perfect linearity at various potentials. The n is determined to be ~ 4 for $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$, demonstrating a direct 4-electron reduction ORR pathway. The peroxide species yields and corresponding n of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ were also determined by RRDE tests. The H_2O_2 yields of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ remain below 6% in the potential range of 0.2–0.7 V (Fig. 4c), confirming a direct 4-electron transfer pathway for the ORR. When compared to $\text{FeN}_x/\text{Fe}_3\text{C-CNFs}$, the $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ exhibit lower H_2O_2 yields and a higher electron transfer number (Fig. S14†). Thus, the high ORR activity of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ is proved by the 4-electron reduction of oxygen and the very low H_2O_2 yields. The obtained $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNF}$ catalyst also demonstrates outstanding methanol tolerance performance (Fig. S15†). With the addition of methanol, the LSV curve of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ presents no obvious change, while the LSV curve of Pt/C shows a sharp deformation. Long-term stability is another key parameter for ORR catalysts.

During the stability test (30 000 seconds), the $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ show a slight current loss of 12.86% (Fig. 4d). Under the same conditions, the commercial Pt/C loses 41.68% of its activity.

Considering the complexity of the catalyst, an SCN^- poisoning experiment was performed to block the Fe– N_x species. After injecting KSCN, the ORR activity of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ was significantly degraded, demonstrating the active role of Fe– N_x in the ORR (Fig. S16†). This is well consistent with previous reports which showed that Fe– N_x species were the active sites of Fe–N–C catalysts for the ORR.^{29,46–50} In fact, a recent study by Wan *et al.* demonstrated that the Fe/ Fe_3C could boost the ORR activity of Fe– N_x .³⁴ In the present study, the Fe_3C nanoparticles are converted into $\gamma\text{-Fe}_2\text{O}_3$ nanocrystals *via* a facile steam treatment. And we found that the $\gamma\text{-Fe}_2\text{O}_3$ nanocrystals can also act as a co-catalyst for the ORR and are even more effective than Fe_3C in boosting the activity of Fe– N_x . Although the origin of enhanced ORR activity is not clear at this stage, it is speculated that there may exist certain interactions between the Fe_2O_3 nanocrystals and neighboring Fe– N_x , say alteration of the Fe's charge density. Further studies, such as density functional theory calculations, will be performed in the future to help us understand the role of Fe_2O_3 in the Fe–N–C catalyst in the ORR in detail.

Inspired by the excellent ORR performance, aqueous Zn–air batteries were assembled based on the $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNF}$ catalyst using 6.0 M KOH as the electrolyte. As shown in Fig. 5a, the open circuit voltage (OCV) of the Zn–air battery based on $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ reaches 1.51 V, which is slightly higher than that of the battery based on the commercial Pt/C catalyst (1.48 V). The constructed devices also show good OCV stability after 1800 s. From the discharge polarization curve (Fig. 5b), the maximum current density and power density of the $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNF}$ based battery are calculated to be $152.87 \text{ mA cm}^{-2}$ and 69.42 mW cm^{-2} , respectively. Both values are higher than those of the battery based on the Pt/C catalyst. In addition, the Zn–air

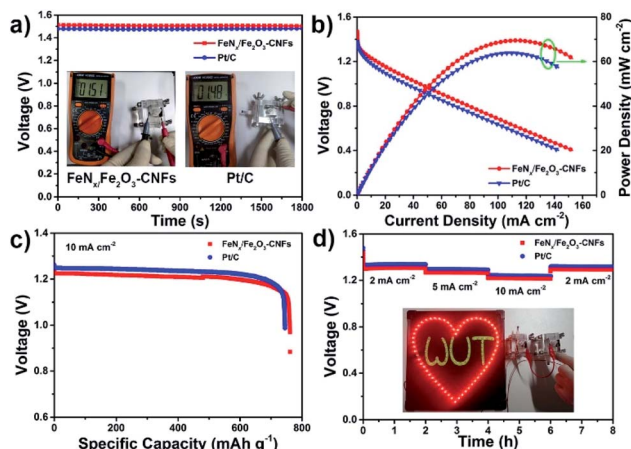


Fig. 5 Zn–air battery performances based on $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ and Pt/C catalysts. OCV stability (a); the insets show digital photos of the OCV; discharge polarization and corresponding power density curves (b); discharge curves at 10 mA cm^{-2} (c); rate performance at different current densities (d); the inset shows a digital photo of 60 LEDs powered by two aqueous Zn–air batteries in series.

battery also exhibits a stable discharge curve with a voltage platform of ~ 1.21 V. At a current density of 10 mA cm^{-2} , the discharge capacity normalized to consumed Zn is up to 761 mA h g^{-1} , corresponding to an energy density of 920 W h kg^{-1} (Fig. 5c). Although the average discharge voltage of the Pt/C based Zn-air battery reaches ~ 1.23 V, its specific capacity (744 mA h g^{-1}) and energy density (915 W h kg^{-1}) are slightly lower. Moreover, the rate performance of the Zn-air battery was tested at current densities of $2\text{--}10 \text{ mA cm}^{-2}$ (Fig. 5d). The Zn-air battery shows a very stable discharge voltage platform, and the discharge voltage decreases slowly with the increase of current density. When the current density returns to 2 mA cm^{-2} , the voltage platform can return to the initial level. It is worth mentioning that Zn-air batteries in series can successfully light up 60 LEDs, indicating the excellent practical application potential.

Conclusions

In summary, we have constructed a highly efficient ORR catalyst consisting of FeN_x single-atom and $\gamma\text{-Fe}_2\text{O}_3$ nanocrystal co-functionalized hollow graphitic carbon nanofibers ($\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$). Featuring FeN_x active sites, $\gamma\text{-Fe}_2\text{O}_3$ nanocrystals as the co-catalyst, and a 1D hollow graphitic CNF structure, the resultant $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ show superior ORR activity in terms of the 4-electron transfer pathway and low hydrogen peroxide yields. Besides, the high limiting current density, long-term stability, and excellent methanol tolerance of $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ are also competitive among those of previously reported M-N-C electrocatalysts. The assembled Zn-air battery based on $\text{FeN}_x/\text{Fe}_2\text{O}_3\text{-CNFs}$ exhibits a high open circuit voltage, power density, and energy density. The present research highlights the important role of the co-catalyst in electrocatalysts.

Conflicts of interest

There are no conflicts to declare.

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